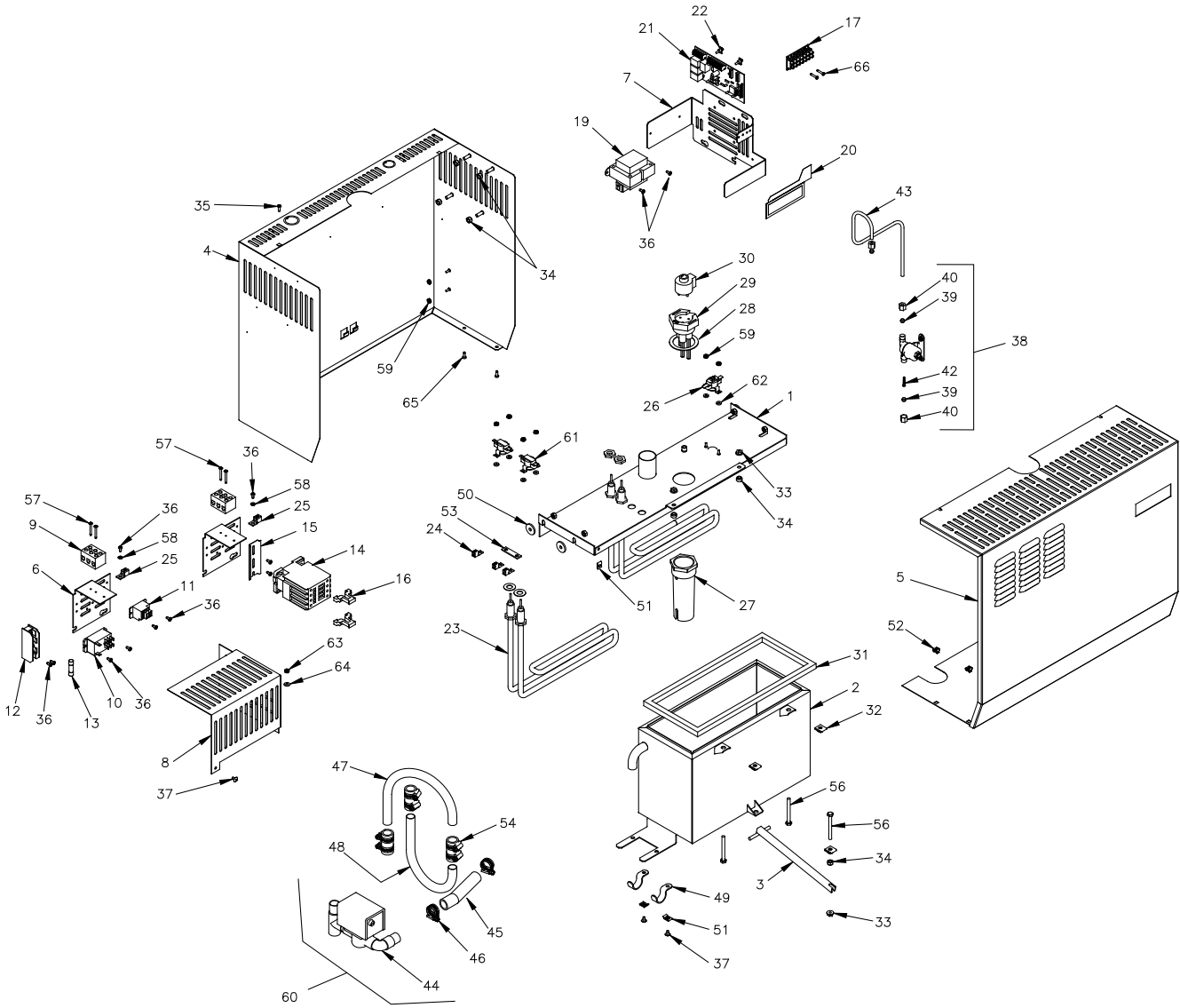


driSteem VT Series Replacement Parts

Figure 34-1:
Humidifier replacement parts



Note: Refer to the table on the next page for replacement part numbers.

Replacement parts (continued)

Table 35-1:
Replacement parts (refer to drawing on Page 34)

No.	Description	Part number	No.	Description	Part number
1	Cover weld, VT 1-heater	164702-001	31	Gasket, VT 1-heater tank	160696-001
	Cover weld, VT 2-heater	164702-002		Gasket, VT 2-heater tank	160696-002
	Cover weld, VT 3-heater	164702-003		Gasket, VT 3-heater tank	160696-003
2	Tank weld, VT 1-heater	164704-001	32	Nut retainer assy, 1/4"-20	700650
	Tank weld, VT 2-heater	164704-002	33	Nut, 1/4-20 plated flange	700300-022
	Tank weld, VT 3-heater	164704-003	34	Nut, 1/4-20 zinc w/ nylon insert	700300-016
3	Handle weld, 1-heater VT tank	160016-001	35	Screw, 10-24 × 1/2" plated pnhd phlps	700251-003
	Handle weld, 2-heater VT tank	160016-002	36	Screw, 8-32 × 3/8" pnhd phlps drv- type F	700170-001
	Handle weld, 3-heater VT tank	160016-003	37	Screw, 10-32 × 3/8" pnhd phlps drv- type M	700250-005
4	Frame weld, VT 1-heater and 2-heater	164701-001	38	Valve assy, 1/4" 24 V compression fill	505084-004
	Frame weld, VT 3-heater	164701-002	39	Ferrule, 1/4" compression	160223-010
5	Shroud, VT 1-heater and 2-heater	164710-002	40	Nut, 1/4" compression	160223-015
	Shroud, VT 3-heater	164710-003	42	Strainer, 1/4" fill valve	160223-020
6	Subpanel, VT power	164706-002	43	Fill tube, 1/4" bent copper	204812-001
7	Subpanel, VT control	164706-001	44	Drain assy, 3/4" electric sweated	180205-010
8	Cover, VT 1-heater terminal	164705-001	45	Hose, 3/4" I.D. × 5" heater	307016-005
	Cover, VT 2-heater terminal	164705-002	46	Hose Clamp, 3/4" I.D.	700560-075
	Cover, VT 3-heater terminal	164705-003	47	Tube, 3/4" copper water seal top	204811-101
9	Terminal block, pressure contact, 3-pole	408300-002	48	Tube, 3/4" copper water seal bottom	204811-102
10	Relay, AC safety	407901-001	49	Strap, 1" conduit	407150-100
11	Relay, DC control	407902-001	50	Washer, 1/4" nylon × 1/8" thick	700301-026
14	Contactor, 60 amp (GE)	407001-021	51	10-32 Tinnerman clip	700680
	Contactor, 32 amp (GE)	407001-020	52	Nut retainer, 8-32 zinc plated	409593-001
15	DIN rail, 4" long	167765-004	53	Buss bar, .50 × 1.898	167760-001
16	Bracket, DIN rail terminal end	408252-006	54	Hose, 3/4" I.D. × 2" heater	307016-002
17	Terminal block with wiring harness	409220-001	56	Bolt, 1/4-20 × 2-1/2" hex head zinc	700300-025
19	Transformer, 120/208/240/480V 24V Sec.	408965-001	57	6-32 × 1-1/4" pnhd phlps drv-typ F	700100-002
	Transformer, 600V	408986	58	Washer, #8 ext tooth plated lock	700200-003
20	Overlay & switch, LW-420 LED (DS)	408636-001	59	Nut, 8-32 KEPS	700200-008
21	Board, LW-420 control	408635	60	Drain assy, full copper P-trap	182004
22	Standoff, PC board clip	409591-001	61	Thermo cut-out, non-reset	409560-002
23	Heater		62	Spacer, copper thermal trip	164582
24	Lug, wire	409250-003	63	Nut, 8-32 plated hex	700200-002
25	Lug, medium	409250-027	64	10-32 Flat washer	700300-008
26	Thermo cut-out, VF/VM/CRU/VLC	409560-001	65	Screw, 8-32 × 1/2	700170-007
27	Probe housing, nylon	308500	66	Screw, 6-32 × 3/4	700100-001
28	Gasket, 2.5" O.D. × 1.9" I.D.	309750-004	Not shown in drawing		
29	Probe assy (VT-2 and VT-4 with 2 kW heaters)	406303-006		Lag bolt, 3/8 × 2" plated	700540-002
	Probe assy (VT-4 through VT-16 with > 2 kW heaters)	406303-002		Hose, 1" I.D. heater	307020-003
30	Plug, 24" vert wire assy probe w/o conduit	406050-005		Hose Clamp, 1" I.D.	700560-100
				Wire harness, VT electrical	409220-001